

Date: Monday, 26/05/2008 1:12:06 PM  
 User: Linda Lacelle

## Process Sheet

OK

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FRONT LEG FITTING ASS'Y	
Job Number	: 39487		Part Number	: D3762041	
Estimate Number	: 13342		Drawing Number	: D3762 PROTO	
P.O. Number	:		Project Number	: IA0004	
This Issue	: 26/05/2008	S.O. No. :	Drawing Revision	: PROTO	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : R & D LG FAB	Due Date	: 02/06/2008	Qty: <u>4</u> Um: Each
Previous Run	:				
Written By	: <u>M 08/05/20</u>				
Checked & Approved By	:				
Comment	: Est Rev:A 08-05-20 new issue DD verified by:ec				

## Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
<b>Comment:</b> PACKAGING RESOURCE #1 Pick Packing Kit			
2.0	D37621	Fitting	
<b>Comment:</b> Qty.: 2.0000 Each(s)/Unit Total : <u>8</u> 2.0000 Each(s) Fitting batch: <u>B39486</u> → <u>6</u> <i>CPL 08-05-29 (4)</i>			
3.0	D37623	Tube	
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : <u>1</u> 1.0000 Each(s) Tube batch: <u>B39470</u> <i>CPL 08-05-29 (4)</i>			
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
<b>Comment:</b> LARGE FABRICATION RESOURCE 1 1-make a 0.063" chamfer on D3762-1 fitting before ass'y 2-assemble as per dwg D3762 using locating pin DT <u>9014</u> 3-weld as per dwg D3762 QSI004 Alum. rod Batch: <u>m106834</u> <i>CPL 08-05-29</i>			

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Drawing Name: FRONT LEG FITTING ASS'Y

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Part Number: D3762041

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC9 VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

6.0 QC5 INSPECT WORK TO CURRENT STEP

**ENGINEERING APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1 PACKAGING RESOURCE #1

**FOR ENGINEERING USE ONLY**



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: \_\_\_\_\_

08.05.30

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

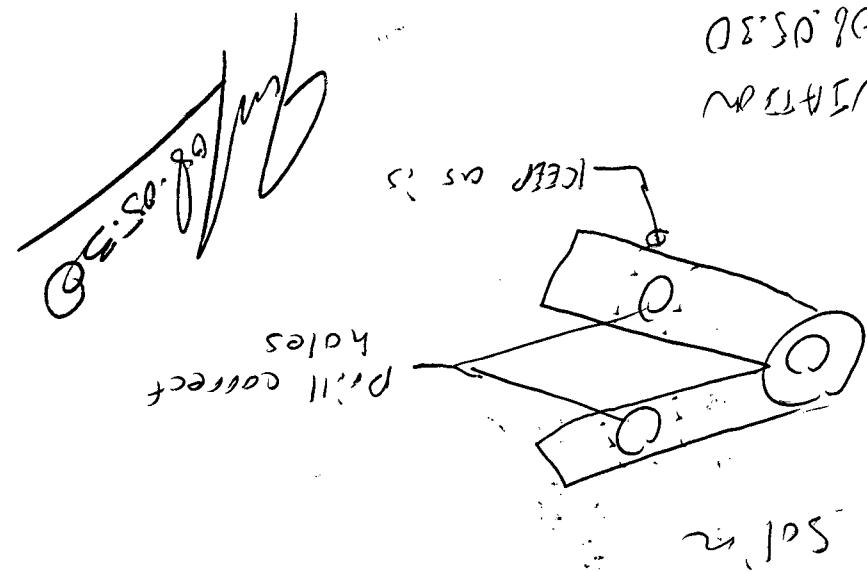
10-08-06-02 Pre-Op

Job Completion

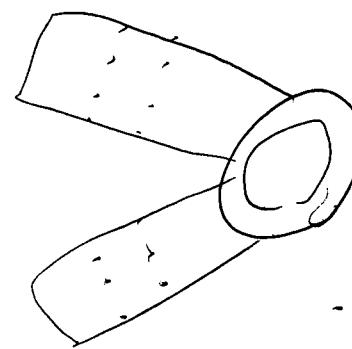


6/08/06/11

Charge to W/O # 00196



ACCÉPTEABLE DEVIAITURE  
PAR 06.05.30



Disclosed that holes on D3762-1 were drilled incorrectly by 90°

5.5 Chondritic conversion cert per QSI CCS 4.1  
5.5.1 Inspect chondritic conversion cert  
X 08-05-30 88 08-05-30 X  
③ 08-05-30 88/88

